


BEST AVAILABLE COPY

(19)  **Europäisches Patentamt**
European Patent Office
Office européen des brevets

(11) **EP 0 927 638 A2**(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:
07.07.1999 Bulletin 1999/27

(51) Int. Cl.⁶: **B41J 2/175**(21) Application number: **98124704.2**(22) Date of filing: **24.12.1998**

(84) Designated Contracting States:
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE
Designated Extension States:
AL LT LV MK RO SI

(72) Inventor: **Mochizuki, Seiji**
Suwa-shi, Nagano (JP)

(30) Priority: **05.01.1998 JP 1210198**

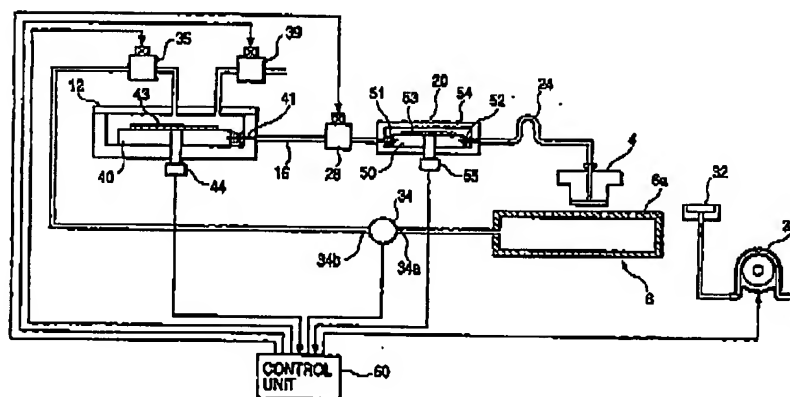
(74) Representative:
Diehl, Hermann, Dr. et al
DIEHL, GLÄSER, HILTL & PARTNER,
Augustenstrasse 46
80333 München (DE)

(71) Applicant:
SEIKO EPSON CORPORATION
Shinjuku-ku, Tokyo (JP)

(54) **Ink-jet recording device with subtank between ink reservoir and recording head**

(57) An ink-jet recording device is provided with a subtank (20) having a simple structure independent of the degree of flexibility of an ink reservoir (12). A sub-tank (20) comprising a flexible ink bag (50) provided with an ink inlet (51) on one side and an ink outlet (52) on the other side is connected on the passage connect-

ing the ink reservoir (12) and a recording head (4). As a result, equal performance to a case in which ink is supplied to a recording head with a flexible ink bag with small capacity is achieved.

FIG. 3

EP 0 927 638 A2

1

EP 0 927 638 A2

2

Description

[0001] The present invention relates generally to an ink-jet recording device for printing on a large-sized recording medium using an ink-jet recording head, and more specifically to an ink feeder.

[0002] For an ink-jet recording device which prints in large quantity having a recording head to which ink is supplied from an ink supply source and which is reciprocated in the direction of the width of recording paper to print in the ink-jet recording device, a method of installing the ink supply source in the body and supplying ink to the recording head via a tube is adopted.

[0003] If bubbles are included in the ink, pressure applied to the ink is deteriorated and the performance of jetting an ink droplet is also deteriorated. Therefore, the ink is often sufficiently degassed in a factory and is housed in an ink cartridge or in an ink bag, and they are packed in a sealed container for shipping.

[0004] In an ink-jet recording device which prints on a large-sized recording medium, as a large quantity of ink is consumed in printing, an ink cartridge in which a flexible ink bag in which degassed ink is sealed and an ink end detecting plate based upon which an ink end detector is operated to detect a state near to the shortage of ink or a state in which ink is short are housed in a case and used for ink supply means.

[0005] The ink bag is composed of an aluminum laminated film obtained by putting aluminum foil as an intermediate layer between two films, for example an outside nylon film and an inside polyethylene film to function as a barrier to gas and functions as a bag flexibly deformed according to the quantity of ink without losing sealing performance.

[0006] However, as sufficient strength is required for a bag and a tank composing an ink reservoir in case when the quantity of ink is increased and the capacity of the bag is remarkably increased, the problem arises that the rigidity of the ink bag is increased, which makes it difficult to smoothly supply ink to a recording head. As a result, the maximum capacity is limited to approximately 500 cm³ and a frequent supply of ink is required in a large-sized ink-jet recording device.

[0007] To solve such a problem, a method of pumping up ink in a subtank, wherein a part of a surface thereof is composed of a flexible film, as disclosed in Japanese published unexamined patent application No. Hei9-234886, for example, and supplying ink to a recording head from the subtank is conceivable. However, this solution has the problem that the structure of the sub-tank is complicated.

[0008] It is the object of the present invention to overcome the drawbacks and disadvantages of the prior art. This object is solved by the ink-jet recording device of independent claims 1 and 17, by the ink filling method of independent claim 15 and by the ink supply method of independent claim 16.

[0009] Further advantageous features, aspects and

details of the invention are evident from the dependent claims, description, examples and figures. The claims are to be understood as a first non-limiting approach of defining the invention in general terms.

[0010] In one aspect, the invention seeks to provide an ink-jet recording device provided with a subtank which can stably supply ink to a recording head which consumes ink in large quantity without complicating the structure.

[0011] Another aspect of the present invention is to provide an ink filling method suitable for the above ink-jet recording device.

[0012] A further aspect of the present invention is to provide an ink supply method suitable for the above ink-jet recording device.

[0013] In one aspect of the present invention, in an ink-jet recording device wherein a recording head for jetting an ink droplet corresponding to a printing signal is mounted on a carriage and ink is supplied from an ink reservoir to the recording head via an ink supply tube, a subtank composed of a flexible ink bag provided with an ink inlet on one side and an ink outlet on the other side is connected on the way of a passage connecting the ink reservoir and the recording head.

[0014] As ink in an ink reservoir is poured into a flexible bag and ink is supplied from the flexible bag to a recording head, performance equal to that of a case in which ink is supplied from a flexible ink bag with small capacity to a recording head can be achieved.

[0015] The above mentioned and other features and aspects of the present invention are illustrated by the following drawings, in which

Fig. 1 shows an embodiment of an ink-jet recording device according to the present invention;

Fig. 2 shows a printing mechanism of the above device;

Fig. 3 is a block diagram of a passage showing an embodiment of an ink supply system of the above device;

Fig. 4 shows an embodiment of an ink bag used as the ink supply means;

Fig. 5 shows an embodiment of an ink bag constituting a subtank;

Fig. 6 shows an embodiment if the above subtank is housed in a case; and

Figs. 7(a) to 7(c) respectively show another embodiment related to a form in which the ink bag constituting the above subtank is installed.

[0016] Further details of the present invention will be described based upon preferred embodiments below.

[0017] Fig. 1 shows an embodiment of the present invention. This embodiment includes a frame 2 including a window 1 with a width in which a recording medium as a printing object can pass. Ink-jet recording heads 4 and 5 (see FIG. 2) reciprocated in the direction of the width of recording paper on a carriage 3 are pro-

3

EP 0 927 638 A2

4

vided over the window 1, a paper guide member 6 for supporting recording paper is provided under the window 1, a control panel 7 is provided at the end on the side at a position in which it is easy to operate and an ink tank housing 9 with a cover 8 which can be opened or closed is provided on a side opposite to the control panel 7.

[0018] Fig. 2 shows an embodiment of a printing mechanism of the above device. In this embodiment, the carriage 3 mounts the recording head 4 for jetting black ink and the recording head 5 for jetting an ink droplet in yellow, cyan and magenta and is reciprocated by a carriage driving motor 11 via a timing belt 10 and ink is supplied to the recording heads 4 and 5 mounted on the carriage from an ink supply system described later.

[0019] The ink supply system is composed of pressurizing chambers 12, 13, 14 and 15 for respectively housing an ink bag with large capacity, for example, 1 liter, in the ink tank housing 9, sub tanks 20, 21, 22 and 23 respectively connected to the ink bag via ink transport tubes 16 to 19 and ink supply tubes 24, 25, 26 and 27 connecting the sub tanks 20 to 23 and the recording heads 4 and 5. In this embodiment, electromagnetic stop valves 28, 29, 30 and 31 are respectively connected to the ink transport tubes 16 to 19.

[0020] A capping device 32 for applying negative pressure to prevent blocking caused by the drying of ink in the recording heads 4 and 5 during non-printing, when ink is initially filled in the recording heads 4 and 5 and to solve blocking is provided in a non-printing area so that negative pressure can be applied to the recording heads 4 and 5 via the capping device 32 by suction pump 33.

[0021] A supporting plate 6a on the surface opposite to the recording paper in which thin holes are made is provided on the paper guide 6 so as to apply negative pressure from the suction port 34a of a pump 34 to a recording paper and fix the recording paper on the supporting plate 6a by negative pressure. The exhaust port 34b of the pump 34 is connected to the pressurizing chambers 12 to 15 respectively via the electromagnetic stop valves 35, 36, 37 and 38.

[0022] The ink bag as the ink supply means is respectively housed in the pressurizing chambers 12 to 15 and is provided with a connecting port 41 (see FIG. 3) which can be connected to each of the ink transport tubes 16 to 19 on one shorter side 40a of the flexible bag 40 which is made, for example, of an aluminum laminated film. The aluminum laminated film may be made by putting aluminum foil as an intermediate layer between two films, for example an outside nylon film and an inside polyethylene film to function as a barrier to gas as shown in Fig. 4. Alternatively, the flexible bag 40 may also be made of a light transmissive film obtained by forming a silicon oxide layer by depositing silicon oxide on the surface a polymeric film having a light transmissive property in addition to good flexibility and sealing

performance such as polyethylene terephthalate (PET) and a nylon and laminating a polymeric film such as polyethylene having excellent thermal weld characteristics on the surface.

[0023] In this embodiment, a gusset 42 is provided on the longer side of the ink bag 40 to increase the volume as much as possible and the centers of the shorter side 40b are welded to prevent the bag 40 from being over-expanded uselessly.

[0024] In this embodiment, an ink residual quantity detecting plate 43 attached to the surface of the ink bag 40, as shown in Fig. 3, is housed in the pressurizing chamber 12 and the connecting port 41 is connected to the ink transport tube 16. The pressurizing chamber 12 is connected to atmosphere via the exhaust port 34b and the suction port 34a of the pump 34 and the stop valve 39 so that the internal pressure can be arbitrarily adjusted.

[0025] In this configuration, the ink bag 40 is pressurized by controlling the internal pressure of the pressurizing chamber 12, ink in the ink bag 40 can be discharged into the sub tank 20 and the residual quantity of ink can be controlled by detecting the degree of the bulge of the ink bag 40 as detected by the ink residual quantity detecting plate 43 and the ink residual quantity detector 44.

[0026] A bag 50 is made of an aluminum laminated film obtained by putting aluminum foil as an intermediate layer between two films, for example an outside nylon film and an inside polyethylene film to function as a barrier to gas as shown in Fig. 5, or a light transmissive film obtained by forming a silicon oxide layer by depositing silicon oxide on the surface a polymeric film having a light transmissive property in addition to good flexibility and sealing performance such as polyethylene terephthalate (PET) and a nylon. A bag 50 is formed of an aluminum laminated film by putting aluminum foil as an intermediate layer between two films, for example, an outside nylon film and an inside polyethylene film. The aluminum laminated film functions as a barrier to gas as shown in Fig. 5. Alternatively, the bag 50 may also be formed of a light transmissive film by forming a silicon oxide layer by depositing silicon oxide on the surface of a polymeric film such as polyethylene having a light transmissive property in addition to good flexibility and sealing performance such as polyethylene terephthalate (PET) and a nylon. The bag 50 is formed in a size in which the shape can flexibly follow the quantity of ink, for example, with a capacity of approximately 100 to 300 cm³. An inlet 51 connecting to the ink transport tube 16 and an outlet 52 connecting to the ink supply tube 24 are provided on the opposite sides of the bag 50, thereby constituting the sub tank 20. Thus, the bag 50, inlet 51 and the ink supply tube 24 constitute the sub tank 20.

[0027] In this embodiment, an ink quantity detecting plate 53 is attached to the surface of the ink bag 50 as shown in Fig. 6 and is housed in a protective case 54.

3

5

EP 0 927 638 A2

6

[0028] By constructing the device as described above, the variation of pressure in the subtank 20 caused by the inflow of ink from the ink bag 40 and the consumption of ink in the recording head 4 is absorbed by expansion and contraction of the flexible bag 50. Accordingly, ink can be supplied to the recording head under a fixed pressure. The quantity of ink in the subtank 20 can be controlled by detecting the displacement of an ink quantity detecting plate 53 which moves as a function of the degree of the bulge of the ink bag 50 by an ink quantity detecting means 55.

[0029] That is, if it is detected by the ink quantity detecting means 55 that the quantity of ink in the subtank decreases to a first reference value or less, a control unit 60 increases the internal pressure of the pressurizing chamber 12 by closing an electromagnetic stop valve 39 and opening the electromagnetic stop valve 35. This causes ink in the ink bag to be supplied to the subtank 20 through the opening of the electromagnetic stop valve 28. The control unit 60 receives a signal from the ink residual quantity detecting means 44 and the ink quantity detecting means 55 and outputs a driving signal to the electromagnetic stop valves 35 and 39.

[0030] When ink is filled up to a second reference value, the supply of ink from the ink bag 40 to the subtank 20 is stopped by closing the electromagnetic stop valves 28 and 35 and opening the electromagnetic stop valve 39. Therefore, the quantity of ink in the subtank 20 is kept in a fixed range.

[0031] Particularly, in the case of the subtank 20 which includes the ink bag 50 which is made of a light transmissive film, as inside bubbles can be detected visually, bubbles can be securely removed.

[0032] In this embodiment, if ink is initially filled after purchase, first the electromagnetic stop valve 28 and the pump 34 for forcing the recording paper against the paper guide 6 are operated after the ink bag 40 is set, the electromagnetic stop valve 39 of the pressurizing chamber 12 housing the ink bag 40 is closed, the electromagnetic stop valve 35 is opened, hereby, pressure in the pressurizing chamber 12 is increased by air from the exhaust port 34b of the pump 34 and the ink bag 40 is contracted.

[0033] The recording head 4 is moved to the capping device 32 in a non-printing area and the suction pump 33 is operated with the recording head 4 sealed with the capping device 32. Negative pressure in the capping device 32 is applied to the ink supply tube 24 and the subtank 20 via the recording head 4, air and ink left in these members are discharged into the capping device 32 and when suction is further continued, the subtank 20 is squeezed by the atmospheric air and is discharged.

[0034] Next, when the electromagnetic stop valve 28 is opened, ink in the ink bag 40 flows into the subtank 20 via the ink transport tube 16 and when the ink reaches predetermined quantity, it flows into the recording head 4 via the ink supply tube 24. It is desirable to open the

electromagnetic stop valve 35 if necessary with the suction pump 33 operating, and to close the electromagnetic stop valve 39 in order to pressurize the ink bag 50.

[0035] As described above, as ink is filled in the subtank 20 in a state in which the electromagnetic stop valve 28 is closed and a passage including the subtank 20 is under negative pressure, bubbles in the subtank 20 can be securely removed without requiring a special bubble vent in the subtank 20.

[0036] When printing is started after the filling of ink is finished as described above, the recording head 4 jets an ink droplet on the surface of recording paper fixed by negative pressure by the paper guide 6 corresponding to print data, thereby to execute printing and the ink bag 50 supplies ink to the recording head 4 via the ink supply tube 24, contracting as ink is consumed.

[0037] When the ink in the subtank 20 is consumed by printing and the quantity of the ink has decreased down to the first reference value, a signal is outputted from the ink quantity detecting means 55.

[0038] The control unit 60 initiates the supply of ink to the subtank 20 by instructing to close the electromagnetic stop valve 39 and to open the electromagnetic stop valve 35 further to open the electromagnetic stop valve 28, which pressurizes the ink bag 40. In a process in which ink is supplied, ink flows into the subtank at some flow rate. However, as the ink bag 50 disposed in the subtank 20 absorbs the variation of pressure with its own flexibility, ink is supplied under fixed pressure to the recording head 4 without having the effect of the variation of pressure on the recording head 4. As a signal is outputted from the ink quantity detecting means 55 when ink is filled up to a second reference value of the subtank 20 as described above, the control unit 60 instructs the supply of ink to be stopped by instructing to close the electromagnetic stop valve 28 to open the electromagnetic stop valve 39 and to close the electromagnetic stop valve 35. Printing is continued, keeping the quantity of ink in the subtank 20 within a fixed range as described above.

[0039] In the meantime, if bubbles should come into the subtank 20 while the ink-jet recording device is operated and the quality of printing is deteriorated, the suction pump 33 is operated by closing the electromagnetic stop valve 28 and sealing the recording head 4 with the capping device 32. Hereby, bubbles which are stagnant in the subtank 20, the ink supply tube 24 and the recording head 4 can be discharged into the capping device 32 without consuming ink in the ink bag 40.

[0040] When the electromagnetic stop valve 28 is opened after the suction pump 33 has operated after a predetermined time has elapsed as described above, ink in the ink bag 40 flows into the subtank 20, further flows into the recording head 4 via the ink supply tube 24 and printing is enabled.

[0041] If a signal is outputted from the ink residual quantity detecting means 44 when printing is further continued, and when the ink in the ink bag 40 is con-

7

EP 0 927 638 A2

8

sumed and the ink bag 40 becomes empty, the control unit 60 prompts the user to supply ink via a warning means (not shown). While the ink bag 40 is being replaced, printing can be continued by using ink stored in the subtank 20, closing the electromagnetic stop valve 28. Therefore, ink can be supplied without interrupting the printing operation.

[0042] At this time, even if a small quantity of bubbles enters into the ink transport tube 16, they are caught in the ink bag 50 due to the relatively large capacity of the buffer tank 20, and are prevented from flowing into the recording head 4 and have, thus, no adverse effect on the printing operation.

[0043] In the above embodiment, the ink bag 50 comprising the subtank 20 is installed so that the flat surface is horizontal. However, as shown in Fig. 7(a), the ink bag may also be installed so that the flat surface is vertical. Also, when at least the ink outlet 52 is arranged so that it lies below the first reference value as shown in Fig. 7(b), bubbles can be prevented from flowing into the recording head 4. When the ink bag is installed as shown in Fig. 7(c), an air vent 56 may be formed in the uppermost part. An electromagnetic stop valve is connected to this air vent 56 and may also be open to atmospheric air when ink is filled.

[0044] In the above embodiment, the subtank 20 is installed on the side of the printer, however, it is clear that if the subtank 20 is installed on the carriage by connecting it via a flexible tube, similar action can be produced.

[0045] Also, in the above embodiment, the exhaust pressure of the air pump 34 for attracting recording paper is utilized, however, an independent air pump for pressurizing may be also provided. A pressing plate of a size in which the whole flat surface of the ink bag 50 is covered is provided. The ink bag may also be so constituted that the pressing plate is mechanically displaced.

[0046] Further, in the above embodiment, a case in which ink is supplied using the flexible ink bag is described. However, it is clear that even if the above ink bag is applied to an ink-jet recording head in which ink is supplied using a rigid cartridge such as a tank, similar action is produced.

[0047] Further, in the above embodiment, the ink residual quantity detecting means such as the ink residual quantity detecting plate 43 is provided to the ink bag 40 to detect the residual quantity of ink. However, a shortage of ink in the ink bag 40 can also be ascertained if the quantity of ink in the subtank 20 does not exceed a reference value, even if the ink bag 40 is pressurized for a predetermined time after the quantity of ink in the subtank 20 has decreased down to the first reference value or less.

[0048] As described above, according to an aspect of the present invention, in the ink-jet recording device wherein the recording head for jetting an ink droplet corresponding to a printing signal is mounted on the carriage and ink is supplied from the ink reservoir to the

recording head via the ink supply tube, as the subtank composed of the flexible ink bag provided with the ink inlet on one side and the ink outlet on the other side is connected on the way of the passage connecting the ink reservoir and the recording head, equal performance to a case in which ink is supplied to a recording head via a flexible ink bag with small capacity can be kept and the degree of the freedom of the body for supplying ink can be enhanced.

Claims

1. An ink-jet recording device in which a recording head (4) for jetting an ink droplet corresponding to a printing signal is mounted on a carriage (3) and ink is supplied from an ink reservoir (12) to said recording head (4) via an ink supply tube, wherein:

a subtank (20) comprising a flexible ink bag (50) having an ink inlet (51) and an ink outlet (52) is connected to a passage connecting said ink reservoir (12) and said recording head (4).

2. An ink-jet recording device according to claim 1, wherein a stop valve (28) is provided to a passage (16) connecting said subtank (20) and said ink reservoir (40).
3. An ink-jet recording device according to claim 1 or 2, wherein said ink outlet (52) of said subtank (20) is arranged so that it is lower than a first predetermined reference level.
4. An ink-jet recording device according to any of the preceding claims, wherein said ink bag (50) comprises a polymeric film having a layer functioning as a barrier to gas.
5. An ink-jet recording device according to claim 4, wherein said layer functioning as a barrier to gas is made from a metal or silicon oxide.
6. An ink-jet recording device according to any of the preceding claims, wherein said subtank (20) is provided with means (53, 55) for detecting the residual quantity of ink therein.
7. An ink-jet recording device according to any of the preceding claims, wherein said subtank (20) is arranged on said carriage (3).
8. An ink-jet recording device according to any of the preceding claims, wherein said subtank (20) is arranged so that its flat surface is horizontal.
9. An ink-jet recording device according to any of claims 1 to 7, wherein said subtank (20) is arranged so that its flat surface is vertical.

9

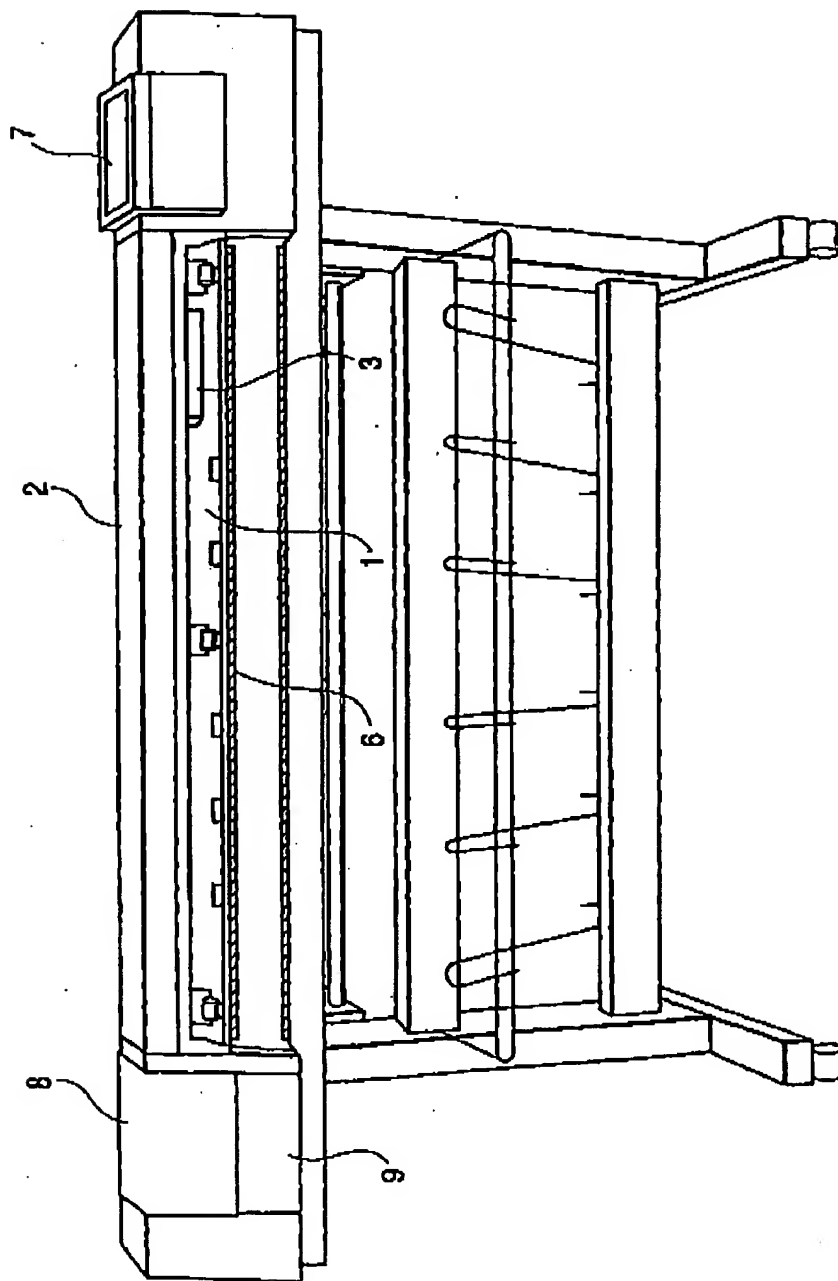
EP 0 927 638 A2

10

10. An ink-jet recording device according to any of the preceding claims, wherein said ink reservoir (12) comprises a flexible bag (40) and is pressurized by a pressurizing means.
11. An ink-jet recording device according to claim 10, wherein said flexible bag (40) is pressurized by an air supply means (34).
12. An ink-jet recording device according to claim 11, further comprising a paper guide (6) for supporting a recording medium, wherein negative pressure is applied to said paper guide (6) from a suction pump (34) and said air supply means (34) is said suction pump (34).
13. An ink-jet recording device according to claim 10, wherein said pressurizing means comprises a plate for pressing said flexible bag (40) by mechanical displacement.
14. An ink-jet recording device according to any of the preceding claims, wherein said subtank (20) is provided with an ink residual quantity detecting means (53, 55), and the residual quantity of ink in said subtank (20) is controlled based upon a signal from said ink residual quantity detecting means (53, 55).
15. An ink filling method of an ink-jet recording device in which a recording head for jetting an ink droplet corresponding to a printing signal is mounted on a carriage, with a subtank comprising a flexible ink bag provided with an ink inlet and an ink outlet side connected to a passage connecting an ink reservoir and said recording head and a stop valve connected between said subtank and said ink reservoir, the method comprising the steps of:
- closing said stop valve, applying negative pressure to said recording head and pressing said subtank with atmospheric pressure; and
- opening said stop valve and filling ink into said subtank.
16. An ink supply method of an ink-jet recording device in which a recording head for jetting an ink droplet corresponding to a printing signal is mounted on a carriage, with a subtank comprising a flexible ink bag provided with an ink inlet and an ink outlet connected to a passage connecting an ink reservoir and said recording head and a stop valve connected between said subtank and said ink reservoir, the method comprising the steps of:
- closing said stop valve and replacing said ink reservoir when the quantity of ink in said ink reservoir decreases below a predetermined
- level; and
- continuing to supply ink from said subtank to said recording head while said ink reservoir is being replaced.
17. An ink-jet recording device comprising:
- an ink jet recording head (4) for jetting ink droplets onto a recording medium;
- an ink reservoir (12) for supplying ink to said ink jet recording head (4);
- a subtank (20) connected to said reservoir (12) and said ink jet recording head (4) for supplying ink to said ink jet recording head (4).
18. The ink-jet recording device of claim 17, wherein the subtank (20) comprises a flexible ink bag (50) which supplies ink to said ink jet recording head (4) at a fixed pressure.
19. The ink-jet recording device of claim 17 or 18, further comprising an ink detector (55) which detects the quantity of ink in said subtank (20).
20. The ink-jet recording device of claim 19, wherein said detector (55) comprises a detecting plate (53) which measures the displacement of said ink bag (50).
21. The ink-jet recording device of claim 19 or 20, further comprising a control unit (60) which causes ink to be supplied from said ink reservoir (12) to said subtank (20) when a level of ink in said subtank (20) decreases below a first predetermined value and which stops the supply of ink from said ink reservoir (12) to said subtank (20) when a level of ink in said subtank (20) exceeds a second predetermined value.
22. The ink-jet recording device of any of claims 17 to 21, further comprising a valve (28) which closes a connection between said reservoir (12) and said ink jet recording head (4) when ink in said ink reservoir (12) is being replaced.

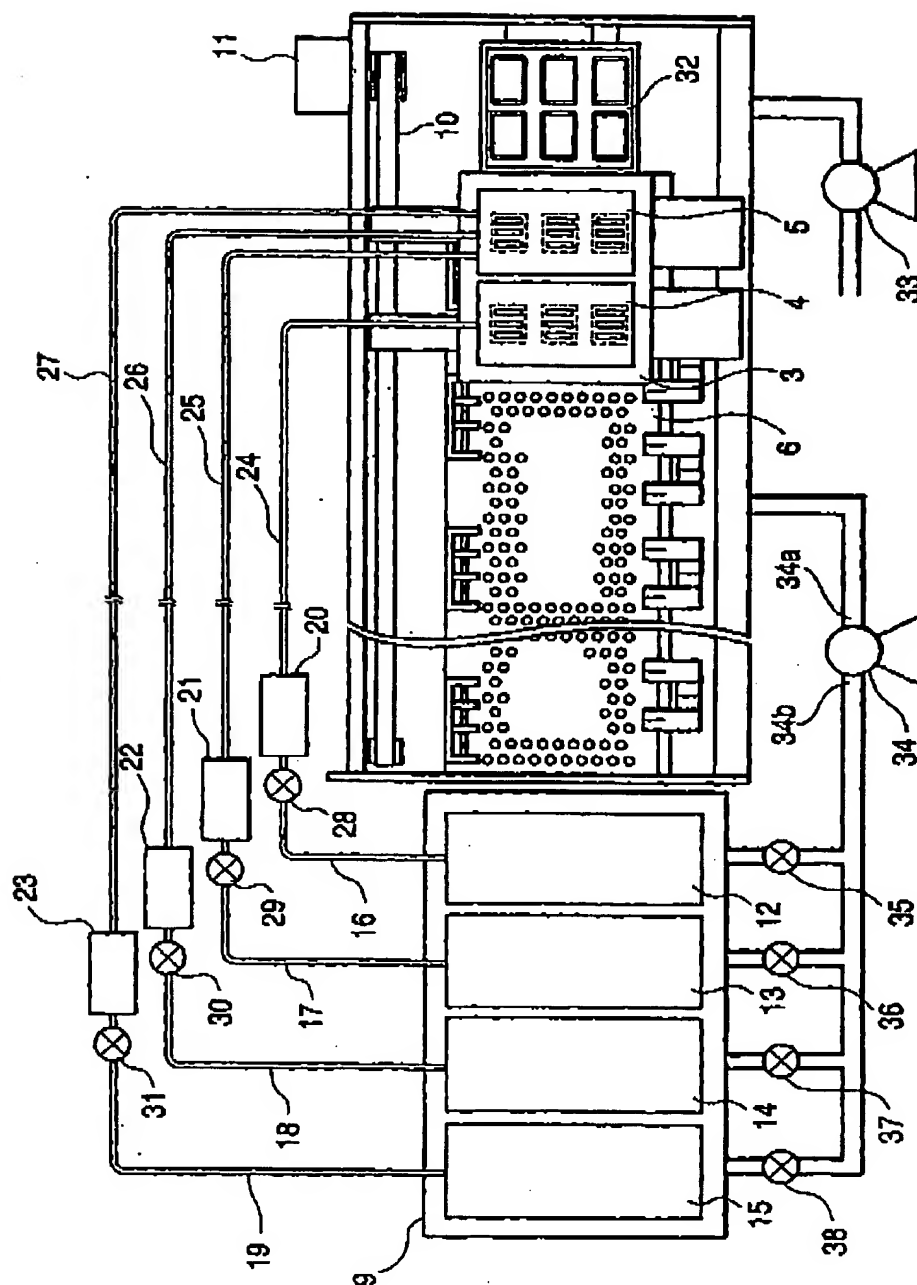
EP 0 927 638 A2

FIG. 1



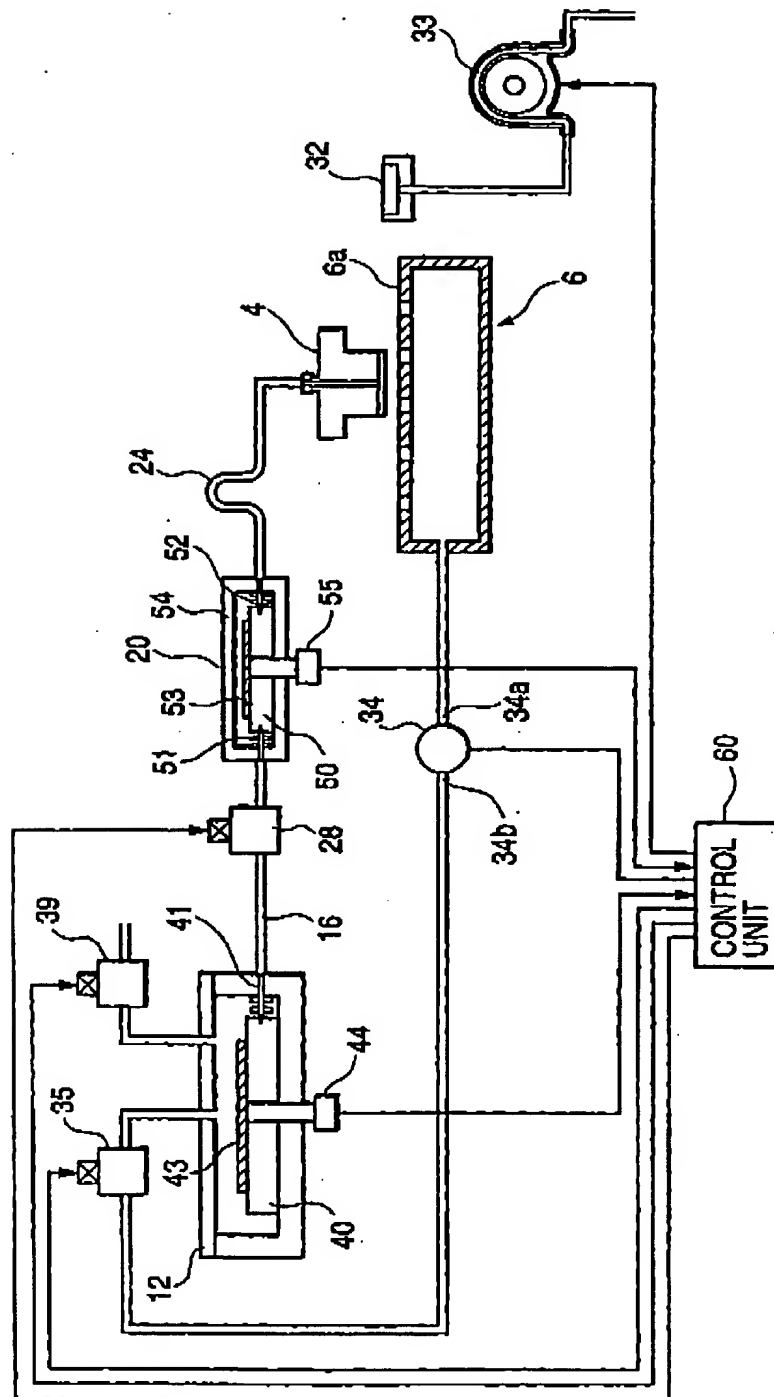
EP 0 927 638 A2

FIG. 2

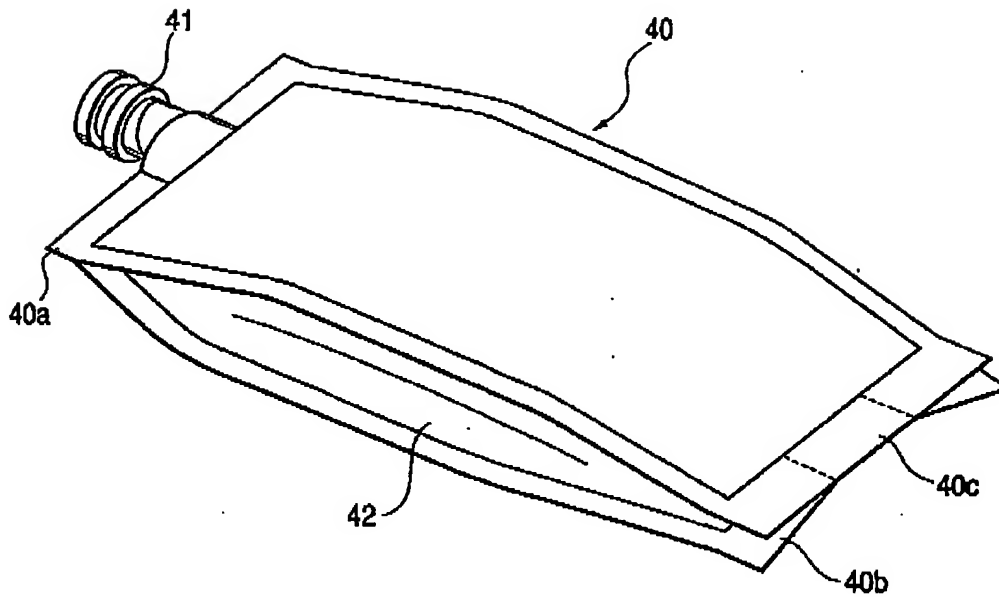
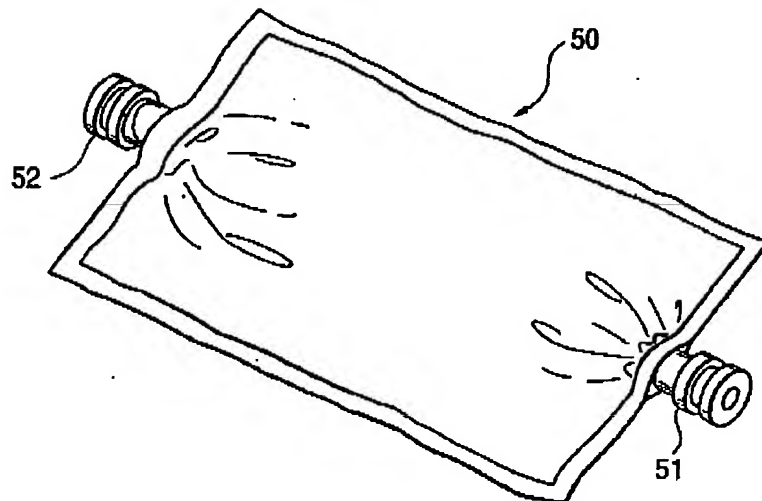


EP 0 927 638 A2

FIG. 3

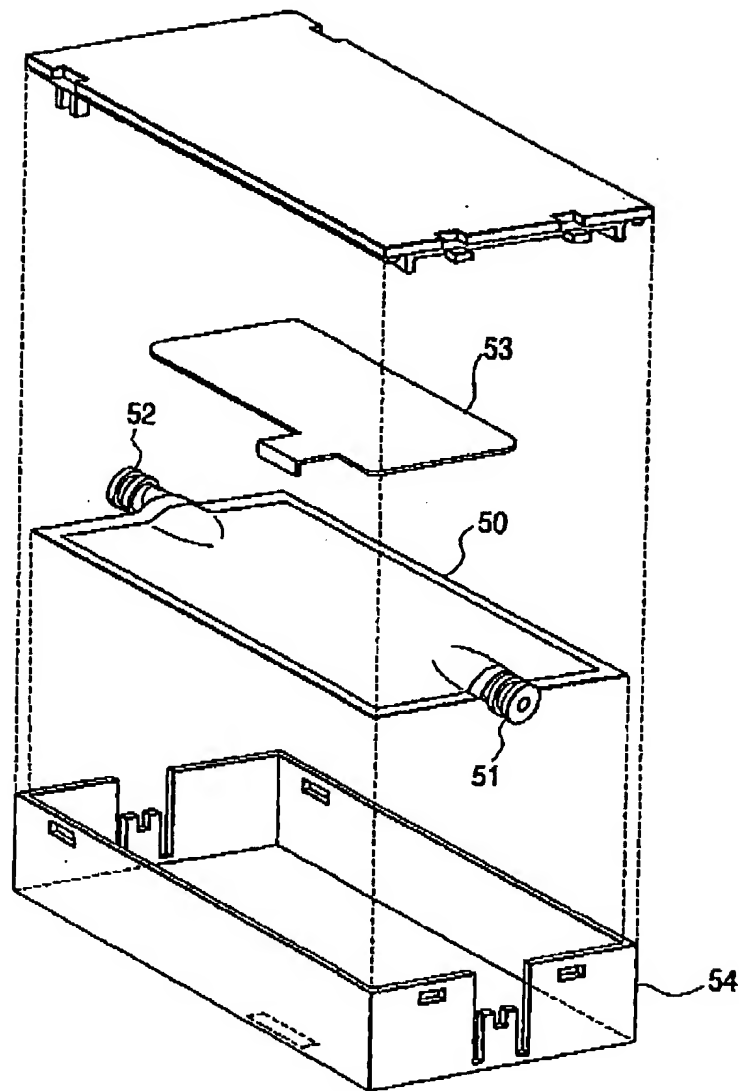


EP 0 927 638 A2

FIG. 4**FIG. 5**

EP 0 927 638 A2

FIG. 6



EP 0 927 638 A2

FIG. 7(a)

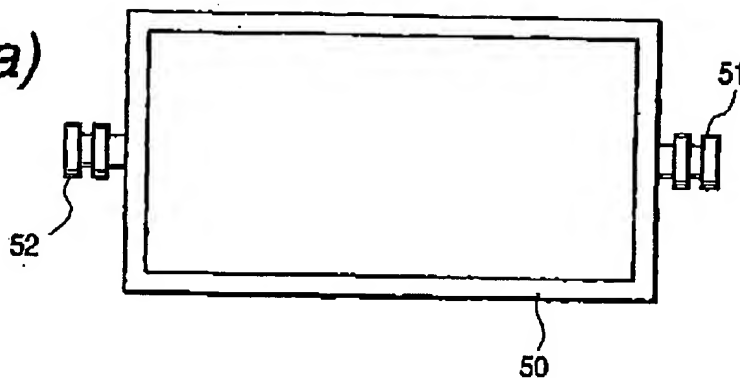


FIG. 7(b)

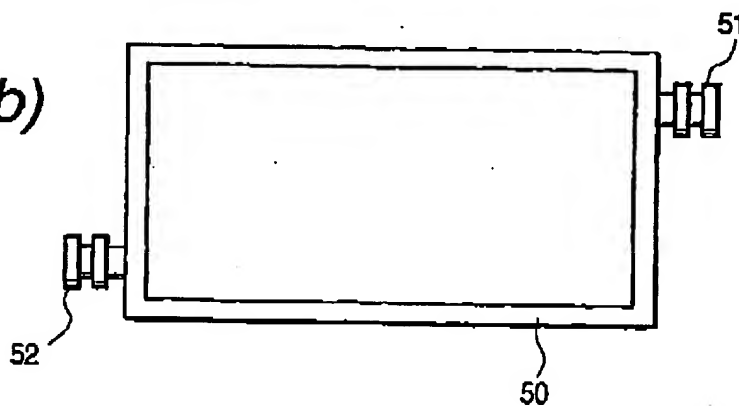
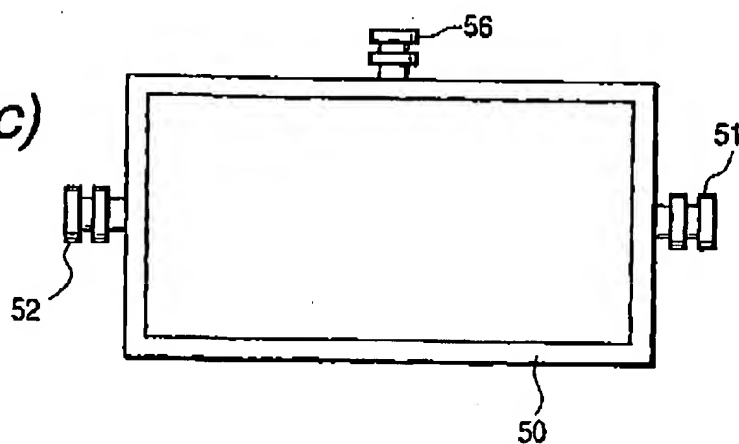


FIG. 7(c)



**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

☐ BLACK BORDERS

☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES

☐ FADED TEXT OR DRAWING

☐ BLURRED OR ILLEGIBLE TEXT OR DRAWING

☐ SKEWED/SLANTED IMAGES

☒ COLOR OR BLACK AND WHITE PHOTOGRAPHS

☐ GRAY SCALE DOCUMENTS

☐ LINES OR MARKS ON ORIGINAL DOCUMENT

☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY

☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.